

## OUTLINE

Model EC5500R Digital Indicating Controller has a large-sized display excellent in visibility. Since it is a light guide system, it is clear also outdoors. And dial setting is fulfilled easy operation. In addition, self-tuning is equipped as a standard. PID, gapped PID, heat/cool control or servo PID are available as control functions. As described above, the EC5500R 1/4DIN controller is applicable to a broad use.

## FEATURES

- Extra-Large digital display
- Auto-Tuning, Self-Tuning provided as standard
- Full Multi-Input (Thermocouple, RTD, voltage or current)
- Scaling Range of -1999 to 9999
- Multi- Output (Selective)
- 4 Alarm Output
- RS-232C, RS-422A (RS-485) Communication Interface
- Easy Replace from EC5500S

## SPECIFICATIONS

**Input range:** Full multi-range, refer to Range table  
**Display:** 7-segment LED, process variable(PV) / green, set point(SP)& output/ orange  
**Sampling Rate:** 250ms  
**Scaling:** -1999 to 9999 with mV, V & mA ranges  
**Set point:** Front panel (local) or remote (optional)  
**Set point bias:**  $\pm 20\%$  available with remote set point  
**Set point tracking:** Remote to local  
**Set point limiter:** 0~100% with TC & RTD input ranges  
**Multi set point:** Up to 8 set points  
**Sensor correction:**  $\pm 100^\circ\text{C}$  with TC & RTD input ranges  
**Set point ramping:** 0.01 ~ 650.0 unit/min. Unit  $^\circ\text{C}$  or %  
**Control:** PID, gapped PID, PD, 3-position (dual output) or ON/OFF  
**Proportional band:** 0.1~999.9%  
**Integral (reset):** 0.01 ~99.99 min.  
**Derivative (rate):** 0~20.00 min.  
**Manual reset:** 0~100%, PD control mode only  
**Dead band:**  $\pm (0\sim 0.500)$ , heat/cool control mode  
**Hysteresis:** 0.00~20.00% ,ON/OFF control mode  
**PID adjustment:** Independent on each set point  
**Programmed PID:** 8 PID parameters can be selected automatically to optional remote set point  
**PID tuning:** Selectable Auto tuning or Self tuning  
**Output:** Selectable output from among  
 Relay; a-contact, 250VAC, 3A resistive load  
 SSR Drive; 15VDC, 20mA max.  
 Current; 4~20mA/600 $\Omega$  or 0~5mA/2k $\Omega$



**Servo drive output:** Option  
**Dual output:** Any combination from among relay, SSR drive and current output  
**Auto/Manual:** Balance less bump less transfer  
**Output limiter:** 0~100%  
**Direct/Reverse:** Selectable, reverse in Dual output model  
**Cycle time:** 1~120 sec., relay and SSR drive output  
**RUN/STOP:** Controller enable/disabled  
**Preset manual:** 0~100%, available when controller disabled  
**Alarm:** 4 set point process variable or deviation alarm  
 Alarm set point: Process variable alarm, 0~100% of range  
 deviation alarm,  $\pm 100\%$  of range  
 Hysteresis: 0~100% adjustable within the range  
 Alarm on delay timer: 0~600 sec.  
**Nos. of output relays:** 4 relays, driven from among each alarm and controller status(2 relays are optional)  
**Relay rating:** a-contact, 250VAC 0.5A, resistive load, One s contact are common.  
**Status Output:** AUTO/MAN, RUN/STOP, Watchdog timer & Reach at set point (available on set point rampir  
**Digital input:** 4 input for set point selection, PID parameter selection, AUTO/MAN switching, Remote /Local switching, or RUN/STOP switching, Non-voltage contact input 15VDC 1mA  
**Memory backup:** Non-volatile RAM(Fe-RAM)

디지털지시조절계

DIGITAL INDICATING CONTROLLER

OUTLINE

**Interface:** 300~9600 bps, ZE7101A0110 and ZE7101B0408 allow direct connection of RS-232C and RS-422A (RS-485) to the controller respectively

**Power Supply:** Voltage rating at 100 to 240VAC, 50/60Hz

**Power consumption:** Approx. 6VA/100VAC, 10VA/200VAC

**Mass:** Approx. 500g

**Operating temperature range:** -10 ~ 55°C

PERFORMANCE

**Accuracy:** ± (0.25% +1 digit) max., refer to Range Accuracy Table

**Source impedance effects:** Approx. 0.13µV/Ω at TC & mV ranges, RTD lead wire 5Ω max.

**Input impedance:** Approx. 250Ω/4-20mA, Approx. 500kΩ/Volt input

**CMRR:** 140dB min.

**NMRR:** 60dB min.

OPTION

**Analog retransmission:** 0 ~ 20mA or 4 ~ 20 mA selectable for process variable, set point or output, accuracy ± 0.25%, resolution 0.05% max., load 600Ω max.

**Isolated remote set point:** 1 ~ 5 VDC or 0 ~ 5VDC, Approx. 500kΩ input impedance

**ARCNET® :** Token passing LAN, 2.5Mbps, 20 nodes/network, 255 nodes max.

RANGE & ACCURACY TABLE

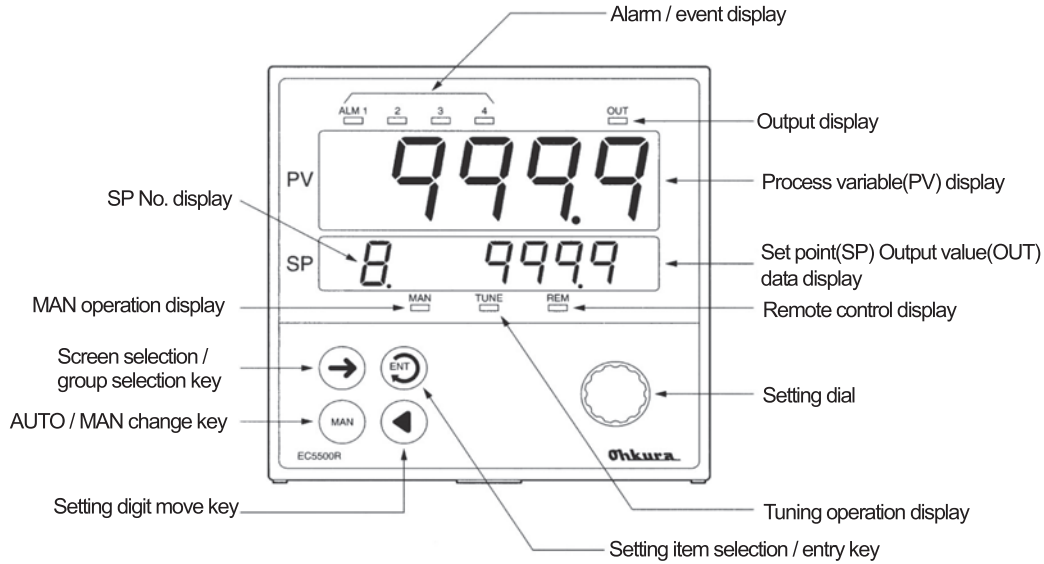
INPUT	CODE	ACCURACY	REMARKS
B	b *1		*1
R	r1 *2		0 ~ 400°C ± 5%
R	r2 *2		400 ~ 800°C ± (0.35% + 1digit)
S	S *2		
K	k1		*2
K	k2	± (0.25% + 1digit),	0 ~ 200 °C ± (0.35% + 1digit)
K	k3	± (0.3% + 1digit),	
E	E	with in -200 to 0°C	*3
J	J1		0 ~ 20K ± (0.8% + 1digit)
J	J2		20 ~ 50K ± (0.5% + 1digit)
T	t		*4
WRe5-26	C		0 ~ 300°C ± (2% + 1digit)
N	n		300 ~ 800°C ± (0.8% + 1digit)
PLII	PL		
U	U		
L	L		
Au-Fe	AUFE *3	± (0.5% + 1digit)	
PR40-20	Pr *4		
Pt100	Pt0 JPt0	± (0.25% + 1digit)	
JPt100	Pt1 JPt1		
	Pt2 JPt2	± (0.35% + 1digit)	

Reference-junction compensation error:  
 ± 1°C (15 ~ 35°C)  
 ± 1.5°C (0 ~ 15°C, 35 ~ 55°C)  
 ± 2°C (-10 ~ 0°C)

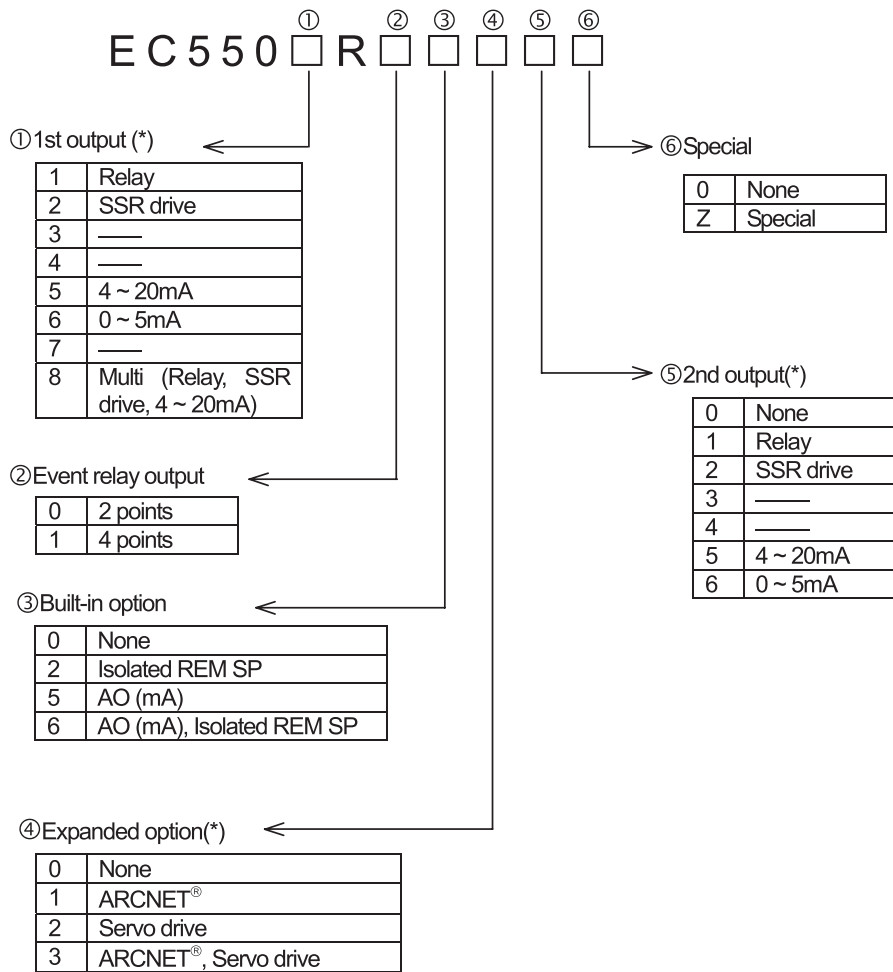
RANGE TABLE

INPUT	CODE	RANGE
B	b	0 ~ 1820°C
R	r1	0 ~ 1760°C
R	r2	0 ~ 1200°C
S	S	0 ~ 1760°C
K	k1	-200 ~ 1370°C
K	k2	0.0 ~ 600.0°C
K	k3	-199.9 ~ 300.0°C
E	E	-199.9 ~ 700.0°C
J	J1	-199.9 ~ 900.0°C
J	J2	-199.9 ~ 400.0°C
T	t	-199.9 ~ 400.0°C
W Re5-26	C	0 ~ 2320°C
N	n	0 ~ 1300°C
PR40-20	Pr	0 ~ 1880°C
PLII	PL	0 ~ 1390°C
U	U	-199.9 ~ 400.0°C
L	L	-199.9 ~ 900.0°C
Au-Fe	AUFE	0.0 ~ 300.0K
mV	10	0.0 ~ ± 10.0mV
mV	20	0.0 ~ 20.0mV
mV	50	0.0 ~ 50.0mV
V	1-5	1.0 ~ 5.0V
V	0-5	0.0 ~ 5.0V
V	0-10	0.0 ~ 10.0V
mA	mA	4.0 ~ 20.0mA
Pt100	Pt0	-199.9 ~ 850.0°C
Pt100	Pt1	-199.9 ~ 300.0°C
Pt100	Pt2	-150.0 ~ 150.0°C
JPt100	JPt0	-199.9 ~ 650.0°C
JPt100	JPt1	-199.9 ~ 300.0°C
JPt100	JPt2	-150.0 ~ 150.0°C

PART NAMES & FUNCTIONS



MODEL CODE NUMBER



\*Designating 1st output, 2nd output and servo drive

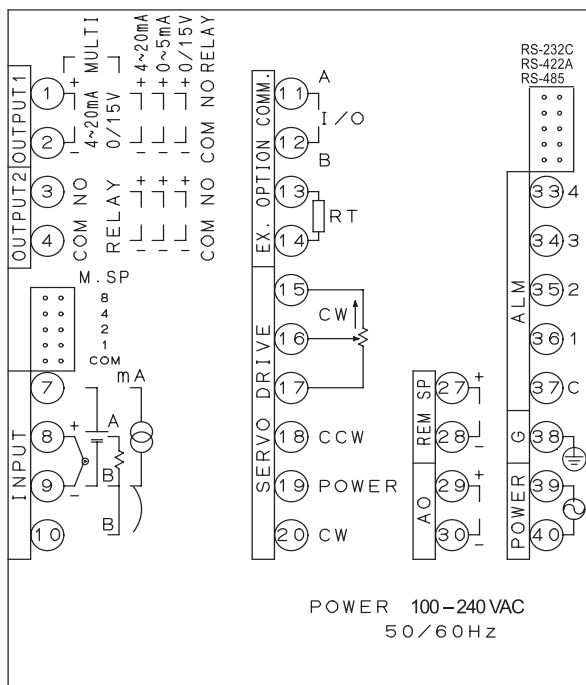
Output type	1st output	2nd output
Single output multi	8	0
Single output 0 ~ 5mA	6	0
Dual output	One of 1, 2, 5 and 6	One of 1, 2, 5 and 6
Servo drive	8	0

DEFAULT SETTINGS

Default setting at the shipment from the factory.

	Function	Initial value
Display / Input	Input range, scale	k1, -200 ~ 1370°C
	PV abnormal high limit value	1401°C
	PV abnormal low limit value	-231°C
	Key lock	OFF
	Sensor correction	0.0°C
	First order lag filter	0 seconds
	Number of moving average	8 times
Control	Control mode	PID control
	Direct / reverse action	Reverse action
	Preset output	OFF
	PV start	OFF
Alarm	Alarm1	Deviation High limit alarm :1570°C
	Alarm2	Deviation Low limit alarm :-1570°C
	Alarm3 (only display at standard)	Deviation absolute value alarm :1570°C
	Alarm4 (only display at standard)	Fail output
	Pause alarm	OFF
	Hysteresis width	0°C
	ON delay timer	0 seconds
Digital input	DI assignment	All points SP/PID change
	DI function	SP change
Communication	Communication select	Original
	Transmission speed	9600bps
	Address	0

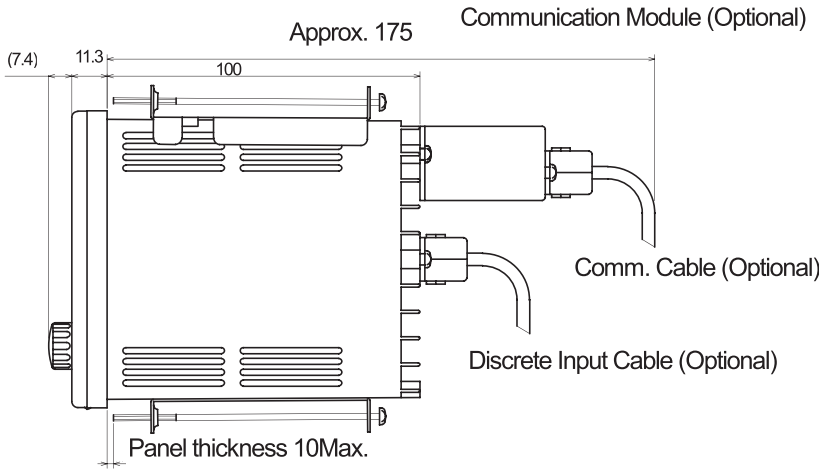
TERMINAL CONFIGURATION



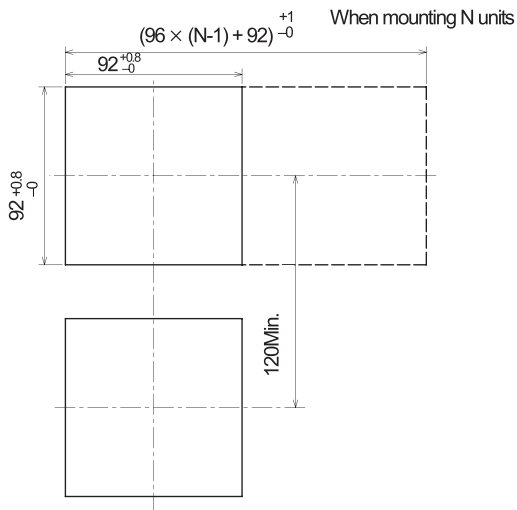
Some terminals do not function according to the model.

DIMENSIONS

(Unit: mm)



PANEL CUTOUT

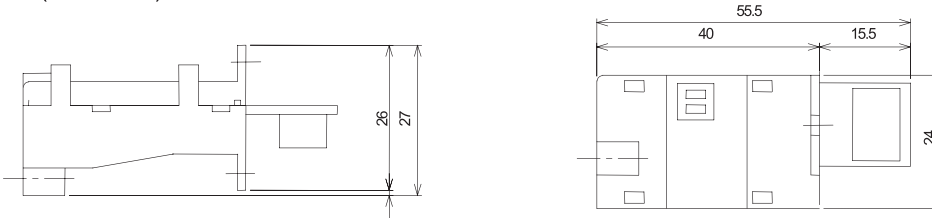


PERIPHERAL UNIT

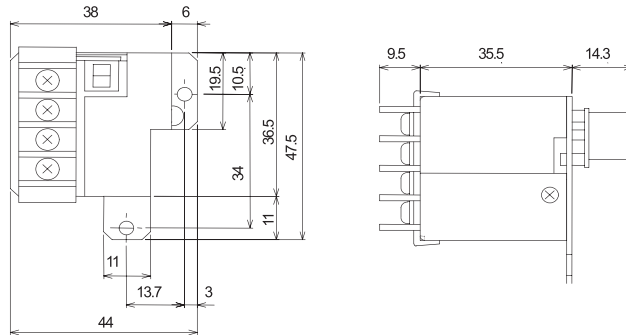
●Communication module

Item	Type	Model	Remarks
1	RS-232C	ZE7101A0110	
2	RS-422A/RS-485	ZE7101B0408	Terminal block type Up to 31 sets can be connected to Host

RS-232C Module  
(Units : mm)



RS-422A/RS-485 Module  
(Units : mm)



●Communication Cable

- RS-232C : Model : HMSU2255B02 Cable for EC5500R use, Length 2m with D-Sub connector (male)
- RS-422A : Model : WMSU0075A01
- RS-485 : Model : WMSU0075A02

●Heater Monitoring Unit (Use for expanded option ARCNET®)  
Model : ZE7201

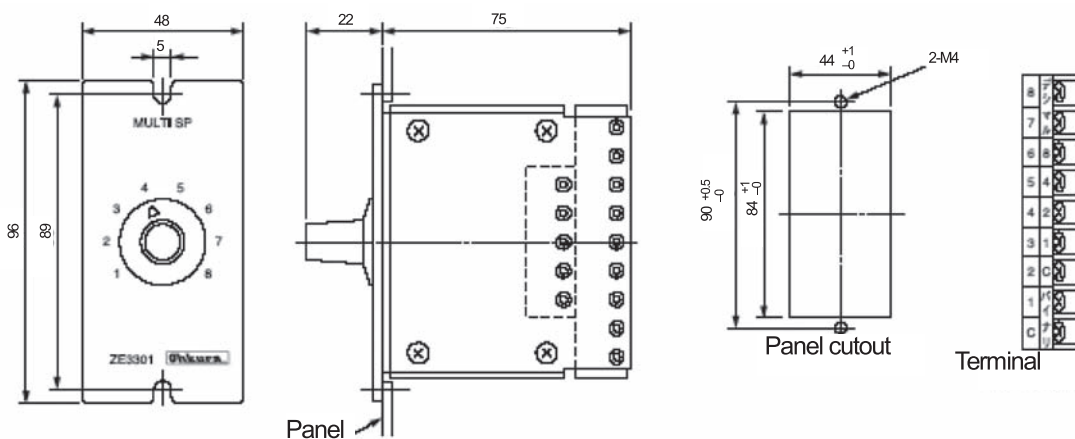
●Multi-Set point Selector

Model : ZE3301

Output: Binary and decimal code  
Binary for EC5500R multi set point input  
Decimal for customer instrument

Output contact rating: 30VDC, 1A, 1VA max.

Cable: HMSU2695A01, 1m  
HMSU2695A02, 5m



●External Resistor

Model : HMSU3081A02  
Resistance : 250Ω ± 0.1%

\*ARCNET® is the registered trademark of the U.S. DATA POINT.